## **CLAIMS**

The invention claimed is:

- 1. A semiconductor package comprising a solder having an alpha flux of less than 0.001 cts/cm²/hr.
- 2. The semiconductor package of claim 1 wherein the solder predominately comprises Ag, Bi, Cu, In, Pb or Sn.
- 3. The semiconductor package of claim 1 wherein the solder predominately comprises Ag.
- 4. The semiconductor package of claim 1 wherein the solder predominately comprises Sn.
- 5. The semiconductor package of claim 1 wherein the solder is substantially lead-free.
- 6. The semiconductor package of claim 1 wherein the solder is lead-containing solder that is at least 99 weight% lead.

- 7. The semiconductor package of claim 6 wherein the lead-containing solder has an alpha flux of less than 0.0005 cts/cm²/hr.
- 8. The semiconductor package of claim 6 wherein the lead-containing solder has an alpha flux of less than 0.0002 cts/cm²/hr.
- 9. The semiconductor package of claim 6 wherein the lead-containing solder has an alpha flux of less than 0.0001 cts/cm²/hr.
- 10. A lead-containing anode having an alpha flux of less than 0.001 cts/cm²/hr, the lead-containing anode comprising at least about 50 weight% lead.
- 11. The lead-containing anode of claim 10 having an alpha flux of less than 0.0005 cts/cm²/hr.
- 12. The lead-containing anode of claim 10 having an alpha flux of less than 0.0002 cts/cm²/hr.

- 13. The lead-containing anode of claim 10 having an alpha flux of less than 0.0001 cts/cm²/hr.
- 14. A lead-containing solder bump having an alpha flux of less than 0.001 cts/cm<sup>2</sup>/hr, the lead-containing solder bump comprising at least about 50 weight% lead.
- 15. The lead-containing solder bump of claim 14 having an alpha flux of less than 0.0005 cts/cm<sup>2</sup>/hr.
- 16. The lead-containing solder bump of claim 14 having an alpha flux of less than 0.0002 cts/cm²/hr.
- 17. The lead-containing solder bump of claim 14 having an alpha flux of less than 0.0001 cts/cm²/hr.
- 18. A lead-containing solder paste having an alpha flux of less than 0.001 cts/cm<sup>2</sup>/hr, the lead-containing solder paste comprising at least about 50 weight% lead.

- 19. The solder paste of claim 18 having an alpha flux of less than 0.0005 cts/cm<sup>2</sup>/hr.
- 20. The solder paste of claim 18 having an alpha flux of less than 0.0002 cts/cm<sup>2</sup>/hr.
- 21. The solder paste of claim 18 having an alpha flux of less than 0.0001 cts/cm<sup>2</sup>/hr.
- 22. A method of refining a lead-containing material, comprising:

  providing an initial composition of the lead-containing material, the initial composition having an alpha flux of greater than or equal to 0.002 cts/cm²/hr; and

purifying the lead-containing material to form a second composition of the lead-containing material, the second composition having an alpha flux of less than 0.001 cts/cm²/hr.

23. The method of claim 22 wherein the purifying comprises one or more of electro-refining, zone refining and chemical refining.

- 24. The method of claim 22 wherein the purifying comprises electrorefining utilizing a bath comprising nitric acid and water, with the nitric acid being present at a concentration of from about 2% to about 50%, by volume.
- 25. The method of claim 22 wherein the purifying comprises electrorefining utilizing a bath consisting essentially of nitric acid and water, with the nitric acid being present at a concentration of from about 2% to about 50%, by volume.
- 26. The method of claim 22 wherein the lead-containing material of the second composition is at least 99.99% lead by weight.
- 27. The method of claim 22 wherein the second composition has an alpha flux of less than 0.0005 cts/cm²/hr.
- 28. The method of claim 22 wherein the second composition has an alpha flux of less than 0.0002 cts/cm²/hr.
- 29. The method of claim 22 wherein the second composition has an alpha flux of less than 0.0001 cts/cm²/hr.